4. PLANNING OF FARM WORK SYSTEM

Management stages (phases) are shown as follows:

- 1 Analysis stage: To analyze given data.
- 2 Improvement and optimization stage: To improve and optimize the system.
- 3 Planning stage: To define an objective for the system, select system components and predict the expected performance of the system.

4-1. Farm Work

4-1-1. Compare and analysis of Effective Field Capacity (EFC)

Case study: To compare and analysis of tillage work rate

cuse study. To comp	are and ar	or timage work	late	
Source			TE-2004	FS-R-L-J
Field size		m * m	50*35=0.17ha	30*100=0.30ha
Main machine	Name		Riding Tractor	Riding Tractor
Operator			Participant	Farmer
Theoretical Width	Wt	m	1.80	1.80
Theoretical Speed	Vt	km/h	2.00	2.00
Theoretical Field Capacity	TFC	ha/h	0.360	0.360
Field Efficiency	FE	%	60.0	74.0
Effective Field Capacity_T*	EFC-T	ha/h	0.216	0.266
Area	A	h a	0.170	0.267
Total time	T	h	1.000	-
Actual operating time	Та	h	0.800	-
Effective Field Capacity_E**	EFC_E	ha/h	0.170	-
Calculated Field Capacity by A/Ta	CFC	ha/h	0.213	-
Effective Field Capacity by catalog	EFC_cat	ha/h	0.23 - 0.27	
$FE_C = Ta / T * 100$	FE_C	%	80.0	-
Actual Width	Wa	m	1.77	
Actual Speed	V a	km/h	1.20	
		· · · · · · · · · · · · · · · · · · ·		

^{*} EFC_T is calculated by W*V*FE

- 1) EFC of TE-2004 is much less than EFC_T or EFC_cat, discuss why?
- 2) Field block scale is up like as of standard work (FS-R-L-J), and then EFC become higher than case of TE-2004.
- 3) Field Efficiency (FE) is shown Table A-232 in appendix.

See fm-22EFC.xls[EFC_411]

^{**} EFC_E is calculated by A/T

Exercise 4-1.

Case study: Compare EFC of manual, animal drawn, small or large type machinery

		EFC (ha/h)	WC (h/ha)
By hand		0.0044	228.6
Animal drown	plow by ox	0.025	40.0
	plow by horse	0.0375	26.7
Power tiller	rotary (0.4m)	0.05	20.0
_	rotary (0.6m)	0.08	13.3
Riding tractor	rotary (1.6m)	0.27	3.7

See fw-data.xls

Exercise 4-2.

Case study: Corner cutting for head feeding combine

Assume harvesting time by hand (MH=) 200 h/ha,

And one corner cutting area (A=) 2m*5m = 10m**2=0.001 ha,

Obtain Time of corner cutting by hand (T).

Answer: T = MH * A = 0.2 h

symbol	term	unit	case 1	case 2	case 3
T	Total time	h	0.2	0.2	0.2
A	Field area of one block	h a	0.1	0.3	1.0
EFC	Effective Field Capacity	ha/h	0.5	1.5	5.0

Case study: Time required for water management etc.

Water management time or finance managing time is different from field operation, and varies widely by its conditions.

Water managing time is assumed as 23.3h/ha seasonally by modifying past data in this text.

Case study: Time required for transportation of materials

Transportation time is out of field operation, so it varies widely by conditions.

4-1-2. Compare and analysis of Daily Capacity, Coverage (CA)

		EFC (ha/h)	DC (ha/d)	CA (ha)
By hand		0.0044	0.031	0.9
Animal drown	plow by ox	0.025	0.18	5.3
	plow by horse	0.0375	0.26	7.9
Power tiller	rotary (0.4m)	0.05	0.35	10.5
	rotary (0.6m)	0.08	0.56	16.8
Riding tractor	rotary (1.6m)	0.27	1.89	56.7

DC = EFC * Dn, where Dn = 7h

CA = DC * AWD, where AWD = 30d

4-1-3. Machinery capacity from Coverage

How to obtain the optimal machinery capacity, when farm scale or coverage of farm system is given?

Machine will be selected by calculation of field capacity and width of machine as following equations.

DC = CA / AWD

Eq. 4-1-1

EFC = DC / Dn

Eq. 4-1-2

TFC = EFC / FE * 100

Eq. 4-1-3

W = (TFC / V) * 10

Eq. 4-1-4

Where,

symbol	term	unit	Example 1	Example 2
	Work name		Tillage 1	Tillage 2
	Implement		Bottom plow	Rotary
TFC	Theoretical Field Capacity	ha/h	0.315	0.360
FE	Field Efficiency	%	71.0	74.0
EFC	Effective Field Capacity	ha/h	0.224	0.266
Dn	Net working hours	h/d	7.2	7.2
DC	Daily Capacity	ha/d	1.61	1.92
AWD	Available work days	d	37	37
CA	Coverage	ha	59.6	71.0
V	Speed	km/h	4.5	2.0
W	Width	m	0.7	1.8

Exercise. 4-3, 4-4, 4-5, 4-6

See fm-351.x1s

4-1-4. Compare and analysis of Total cost, Fixed cost and Variable cost

Total cost of a work (TC_W) and total cost per ha (TCa_W) will be obtained as following equations.

$$TC_W = FC_W + VCa_W * A$$

 $TCa_W = FC_W / A + VCa_W$

Fix cost of the work (FC_W) will be modified by share (Sp) of the machine in total farm system as next equation.

$$FC_W = FC * Sp / 100$$

Case study: Cost of Rotary Tillage [Table 4-1-1 and 4-1-2]
Choose machinery for each farm scale(A).

Table 4-1-1 Cost of Rotary tillage

Machine	Case	No.	1	2	3	4	5	6
			Walk	ing Tra 7.5PS	ctor:	Ridi	ng Trac 46PS	etor:
Purchase Price	P	\$		5,400			41,755	
Fixed cost	FC	\$		921			7,661	
Effective Field Capacity	EFC	ha/h		0.082			0.252	
Covered area	CA	ha		6.2			19.0	
Annual fixed cost	FC_W	\$	921	461	184	7,661	3831	1532
Variable cost per ha	V C a	\$/ha	202		2 112			
Share in system	Sp	%	100	50	20	100	50	20
Break even point	Abp	ha	1.4	0.7	0.3	10.2	5.1	2.0
Source of data			FS-R-S	S-J-by20	05.x1s	FS-R-I	L-J-by20	005.x1s

Where, Custom Charge (CC) =864 \$/ha, and Working days (DWP) = 19 d

Table 4-1-2 Tillage cost per ha (TCa_W)

	Walkin	g Tractor	: 7.5PS	Ridin	Riding Tractor: 46PS		
Sp:%	100	50	20	100	50	20	CC
A: ha		\$/ha			\$/ha		\$/ha
0.5	2,044	1,123	570	15,434	7,773	3,176	864
1	1,123	663	386	7,773	3,943	1,644	864
2	663	432	294	3,943	2,027	878	864
3	509	356	263	2,666	1,389	623	864
4	432	317	248	2,027	1,070	495	864
5	386	294	239	1,644	878	418	864
6	356	279	233	1,389	750	367	864
7	465	334	255	1,206	659	331	864
8	432	317	248	1,070	591	304	864
9	407	304	243	963	538	282	864
10	386	294	239	878	495	265	864
11	369	286	235	808	460	251	864
12	356	279	233	750	431	240	864
13	415	308	245	701	407	230	864
14	399	301	241	659	386	221	864
15	386	294	239	623	367	214	864
16	375	288	237	591	351	208	864
17	365	283	235	563	337	202	864
18	356	279	233	538	325	197	864
19	396	299	241	918	515	273	864
20	386	294	239	878	495	265	864
25	386	294	239	725	418	235	864
30	356	279	233	623	367	214	864

Refer to [Graph of Cost per ha and Total cost vs. Annual operation area]: fmcost.xls

Exercise 4-7

4-1-5. Summary of cost analysis

Table 4-1-3 Summary of total cost of a tillage work

	term	symbol	Formula	unit	Example
1.	Fixed cost	FC	= P*RAF / 100 or = $AD+AR+AG+AI+AT+AP$	\$	921
1 - 1	Depreciation	AD	=P*RD	\$	540
	Depreciation rate	RD	=100/L	%	10.0
1 - 2	Repair cost	AR	=P*RR = TRCf / L	\$	135
	Repair cost rate	RR	=ER * rfr / L	%	2.5
1 - 3	Garage cost	AG	=P*RG	\$	54
	Garage cost rate	RG		%	1.0
1 - 4	Capital interest	ΑI	=P*RI = P/2*ri	\$	151
	Capital interest rate	RI	=ri/2	%	2.8
1 - 5	Tax fee	ΑT	=P*RT	\$	27
	Tax fee rate	RT		%	0.5
1-6	Insurance fee	AP	=P*RP	\$	14
	Insurance fee rate	RP		%	0.25
	Annual fixed cost rate	RAF	=RD+RR+RG+RI+RT+RP	%	17.1
	Share in this system	Sp		%	40.0
	Fixed cost of work	FC_W	=FC*Sp = P*RAF*Sp	\$	368
				'	
2.	Variable cost	V C a	= V M a + V L a + V M T a	\$/ha	202
2 - 1	Machine cost	VMa	= V F a + V L U a + V R a	\$/ha	35
	Fuel cost	VFh	*=FRh * Pf	\$/h	1.34
	Lubricant oil	VLUh	*=VFh * 0.3	\$/h	0.40
	Repair cost	VRh	* = TRCv / TSh	\$/h	1.13
2-2	Labor cost	VLa	= VLh/EFC	\$/ha	167
		VLh		\$/h	13.6
2-3	Material cost	VMTa		\$/ha	0
		l			
	Purchase Price	P		\$	5,400
	Economic life	L	**	year	10
	Total repair cost				
	coefficient	ER	**	%	50.0
	Total service hour	TSh	**	h	1,200
	Yearly interest rate	ri		-	0.056
-	Total repair cost as				
	fixed cost	TRCf	P * ER * rfr	\$	1,350
-	Total repair cost as				
	variable cost	TRCv	P * ER * (1-rfr)	\$	1,350
-	Ratio of fixed to total				0.5
	of repairing cost	rfr		-	0.5
	Fuel consumption rate	FRh		L/h	3.5
	Price of fuel	Pf		\$/L	0.382
	Effective Field	EEC			
	Capacity	EFC		ha/h	0.08
	· · · · · · · · · · · · · · · · · · ·				

^{*} These data will be converted to data per ha by following equation:

VFa = VFh/EFC

Refer to FM-Plan.xls [4.Machine],[7.Variable]

^{**} See Table A-426

4-2. Farm Work System

Farm work system is an ordered sequence of farm work operations performed in producing and harvesting a particular crop.

Farm work system is a combination of the various subsystems required for culture of all crops grown on a particular farm.

- (i) Type of work, number of machinery and workers Maximum number of workers is available or not?
- (ii) Man-hours per ha

Saving labor hour is reasonable or not.

- (iii) Labor productivity (Sales per work hour)
- (iv) Land productivity (Yield or sales amount per ha)
- (v) Coverage of each work and Coverage of system
 Minimum coverage of system (Coverage of system) is important
 limiting factor.

4-2-1. Analysis of Coverage of each work and of system

Table 4-2-1. Summary of farm work system: Example

No.	Work	TOW	М	Nw	EFC	WC	МН	CA_W
					ha/h	h/ha	h/ha	ha
1	Tillage	M	1	1	0.29	3.5	3.5	93.4
2	Puddling	M	1	1	0.14	7.2	7.2	19.5
3	Nursery	C	0	0	-	1	ı	-
4	Transplanting	M	1	2	0.14	7.4	14.9	18.8
5	Caring crop	M	1	1	0.07	14.0	14.0	11.9
6	Chemical application	M	1	3	0.53	1.9	5.7	35.1
7	Harvest-1	L	0	1	0.50	2.0	2.0	49.7
8	Harvest-2	M	1	1	0.06	16.7	16.7	6.5
			max			sum	sum	min
	Work system		1	3		76.0	87.2	6.5

Where.

symbol	term	unit	Sample
TOW	Type of work: M= Machine, C= Contract, L= Manual	-	-
M, Nw	No. of machine, workers	-	-
WC	Work capacity	h/ha	76.0
MH	Man-hours per ha	h/ha	87.2
A:	Land area: Farm scale	ha	5.0
CA_W	Coverage of each work	ha	-
CA_S	Coverage of system	ha	6.5

See FS01R-Jm.xls

Case study on above table: $CA_S = Min [CA_Wi] = 6.5 ha$ $Confirm CA_S is larger than A.$

Exercise 4-8, 4-9

4-2-2. Coverage of combined works

Work period (DWP) is sometimes overlapped with two or more works, and then the coverage of plural farm works should be examined, because we can not use one machine or one operator at same time of overlapped period.

a) Plural farm works in the certain overlapped period of one operator

When we need to operate more than two farm works in certain work period, coverage of them will be smaller than each of them.

symbol	term	unit	Example
CA_Wp	Coverage of plural works	ha	2.94
CA_W1	Coverage of farm work(1)	ha	7.0
CA_W2	Coverage of farm work(2)	ha	5.0
AWD	Available work days	d	7
DC1	Daily Capacity of farm work(1)	ha/d	1.0
DC2	Daily Capacity of farm work(2)	ha/d	0.7
DCp	Daily Capacity of plural works	ha/d	0.42
DCa1	Daily Capacity per ha, of farm work(1)	d/ha	1.0
DCa2	Daily Capacity per ha, of farm work(2)	d/ha	1.4
DCap	Daily Capacity per ha, of plural works	d/ha	2.4

Exercise 4-10

b) Plural works in overlapped different work period by one operator

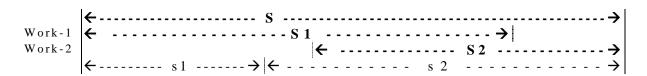


Fig. 4-2-1 Work period overlapped by plural works

If total working day is available without constraint for two works, each time required to work 1,2 and coverage are calculated as following equations.

$$s1 = S * DCa1 / DCap$$

$$s2 = S * DCa2 / DCap$$

Eq. 4-2-3

$$CA = DCp * S$$

Eq. 4-2-4

where, DCap = DCa1 + DCa2 + DCa3, and DCp = 1 / DCap

(i) Case 1, when S1 < s1,

CA(1) = S1 / DCa1

Eq. 4-2-5

(ii) Case 2, when S2 < s2,

CA(2) = S2 / DCa2

Eq. 4-2-6

(iii) Case 3, when S = s1 + s2,

CA(3) = S / DCap

Eq. 4-2-7

Therefore, the coverage of plural works CA_Wp is shown as next equation.

$CA_Wp = min [S / DCap, S1 / DCa1, S2 / DCa2]$

Eq. 4-2-8

symbol	term	unit	Example
S	Total available working day	d	50
S1	Available working day for work(1)	d	40
S2	Available working day for work(2)	d	30
s1	Working day for work(1) if free	d	16.7
s2	Working day for work(2) if free	d	33.3
CA	Coverage of assumed case	ha	16.7
CA(1)	Coverage of case (1)	ha	40.0
CA(2)	Coverage of case (2)	ha	15.0
CA(3)	Coverage of case (3)	ha	16.7
CA_Wp	Coverage of plural work	ha	15.0
DC1	Daily Capacity of farm work(1)	ha/d	1.0
DC2	Daily Capacity of farm work(2)	ha/d	0.5
DCp	Daily Capacity of plural works	ha/d	0.33
DCa1	Daily Capacity per ha, of farm work(1)	d/ha	1.0
DCa2	Daily Capacity per ha, of farm work(2)	d/ha	2.0
DCap	Daily Capacity per ha, of plural works	d/ha	3.0

See fm-516DCap.xls

Exercise 4-11

(1) Calculation of CA will be by Linear Programming, if much more complex case.

4-2-3. Analysis of Cost and Profit of system

Total cost (TC_S), Fixed cost (FC_S), Variable cost (VCa_S) and Break even point (Abp), Profit (PR) and Cost index (CI) etc. are examined as follows.

$$TC_S = \Sigma (TC_Wi) = FC_S + VCa_S * A$$
 Eq. 4-2-9

$$TCa_S = FC_S / A + VCa_S$$
 Eq. 4-2-10

Table 4-2-2 Summary of farm work system: Example

		TO W	M	Nw	EFC	МН	FC	V C a	CA	TCa	CC	CI
			-	-	ha/h	h/ha	\$	\$/ha	h a	\$/ha	\$/ha	%
1	Prepare seed	L	0	2	0.00	3.8	0	70	17.2	70		0.7
2	Nursery	M	1	2	0.08	37.5	2,129	449	12.6	662	1,455	6.4
3	Tillage	M	1	1	0.08	4.0	1,916	112	19.0	304	636	2.9
4	Basal dressing	M	1	2	0.16	1.3	1,193	456	48.1	575		5.6
5	Puddling	M	1	1	0.21	1.8	1,612	50	19.6	211	864	2.0
7	Transplanting	M	1	2	0.44	6.2	4,074	98	12.5	506	636	4.9
8	Herbicide ap.	L	1	1	0.04	2.3	7	604	12.2	605		5.9
9	Weeding	M	1	1	0.40	12.0	203	643	10.7	664	557	6.4
10	Pest control-1	M	1	3	1.85	1.6	2,385	46	39.5	285		2.8
12	Pest control-2	M	1	3	1.23	2.4	2,385	96	26.3	335		3.2
14	Top-dressing	L	0	2	0.04	12.0	0	202	11.4	202		2.0
15	Water management	L	0	1	0.11	23.3	0	318	25.5	318		3.1
16	Harvesting & threshing	M	1	2	0.03	8.5	8,953	133	30.1	1,029	1,636	10.0
17	Harvesting Transporting	M	1	2	0.00	3.1	86	44	84.4	52		0.5
18	Drying	M	1	2	0.00	6.9	1,942	91	27.1	285	1,023	2.8
19	Husking	M	1	2	0.00	8.3	506	97	16.8	148	341	1.4
Wo	rk system(*_S)		1	3		147.3	27,650	3,684	10.3	6,449		62.5

See FS-R-L-J.xls

Where,

symbol	term	unit	Sample
TOW	Type of work: M= Machine, C= Contract, L= Manual	-	
M, Nw	No. of machine, workers	-	
MH	Man-hours per ha	h/ha	147.3
FC_S	Annual fixed cost	\$	27,650
VCa_S	Variable cost per ha	\$/ha	3,683
TCa_S	Annual cost per ha at A	\$/ha	6,449
TCa_S A: CA_S	Land area	ha	10.0
CA_S	Coverage of system	ha	10.3
Y:	Yield per year	t/ha	4.5
LDP:	Land productivity = Y * Crop Price =(PSa)	\$/ha	10,313
SH:	Sales per working hour of this system = (LBP)	\$/h	70.0
Abp:	Break-even point	ha	4.2
CI:	Cost per ha/ Sales per ha of system	%	62.5
PRa	Profit per ha of system	\$/ha	3,864
PS	Total Sales at A (= LDP*A)	\$	103,132
TC_S	Total Cost of system at farm scale: A (=TCa_S*A)	\$	64,492
PR	Total Profit of system at A	\$	38,640

Case study:

(i) Total fixed cost of the farm work system

Total fixed cost etc. of the farm work system will be calculated by summation of each item of farm work correspond to the certain annual farm work area.

Table 4-2-3 Total fixed cost of a farm work system: Example

Annual farm work area	Fixed cost per ha	Variable cost per ha	Cost per ha
A a	FCa	V C a	TCa
(ha)	(\$/ha)	(\$/ha)	(\$/ha)
1	27,650	3,684	31,334
5	5,530	3,684	9,214
10	2,765	3,684	6,449
15	1,843	3,684	5,528
20	1,382	3,684	5,067
25	1,106	3,684	4,790
30	922	3,684	4,606

See FS-R-L-J.xls

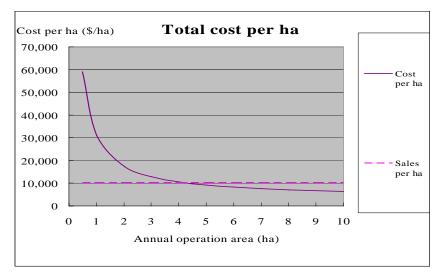


Fig. 4-2-2 Total cost per ha of a farm work system

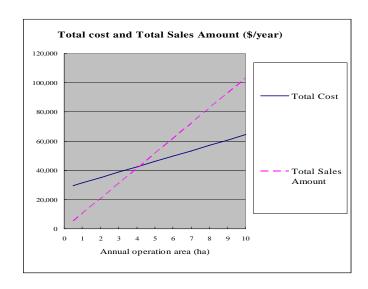


Fig. 4-2-3 Total cost and sales amount

See FS-R-L-J.x1s

(ii) Annual cost per ha at several farm scale Exercise 4-13, 4-14, 4-15, 4-16

(iii) Break-even point of system

Break-even point or Cross point of rice sales and farm work cost is an important key-point for analyzing the farm work system.

If the cost of farm work system is more than the sales of rice, that is, the expense is larger than income, there is no profit by this farm work system. The break-even point of area shows the point, that there is profit by the system if the farm scale is larger than this point. The break-even point of area is calculated as follows.

$$PSa * Abp = FC + VCa * Abp$$
 Eq. 4-2-11

or

$$PSa = VCa + FC / Abp$$
 Eq. 4-2-12

$$Abp = FC / (PSa - VCa)$$
 Eq. 4-2-13

Exercise 4-17

Terms for Break-even point analysis

	1	<i>J</i>	
symbol	term	unit	Example
Rvc	Variable cost ratio = VCa/PSa	-	0.357
Ср	Critical profit unit = PSa - VCa	\$/ha	6630
CRp	Critical profit ratio = Cp / PSa = 1 -Rvc	-	0.643
Rs	Safety ratio = $1 - (Abp / A)$ A=10ha	-	0.580

(iv) Cost performance (Cost index of farm work)

Cost performance is basic index for economic evaluation. Here, we calculate the ratio cost per ha to sales per ha as <u>Cost index of farm work</u> (CI).

If Cost index is over 100%, it means no profit.

(v) Total profit of system

$$PR = PS - TC = PSa * A - (FC + VCa * A)$$

= $(PSa - VCa) * A - FC$ Eq. 4-2-14

(vi) Profit per ha of system

$$PRa = PSa - TCa$$

Eq. 4-2-15

(vii) Income of family farm

Income of family farm is obtained by applying the expense accounting method, and will be shown as follows:

$$NI = PR + VCLB$$

Eq. 4-2-16

symbol	term	unit	Example in FS01R-J
NI	Net Income of family farm	\$	81,250
PR	Profit	\$	71,480
VCLB	Labor Cost	\$	9,770

See FM-Plan.xls and FS01R-Jm.xls

Exercise 4-18

(viii) Other expenses and income

All other expenses and income will be included for cost analysis, if necessary.

symbol	term	unit	Example
LIC	Land improvement or consolidation	\$/ha/year	533
WUR	Water utilization or rate	\$/ha/year	417
LR	Land rent	\$/ha/year	1222
MC	Management cost	\$/ha/year	67
ΑI	Interest	\$/ha/year	83
LT	Land tax	\$/ha/year	123
CIS	Crop insurance (rice)	\$/ha/year	355
BYP	Value of by-product	\$/ha/year	250

See FM-plan.xls: 1.Pre. and Ag-cost1.xls

4-2-4.Farm work system

Table 4-2-4. Arrangements of Farm work system

1.Pre-condition of farming	Case of precondition for 1. Application area (topog 2. Management system and 3. Field condition (includi 4. Object of machinery uti 5. Actual condition of farm 6. Budget for purchase ma farming system.	raphy, weather condition I improvement target In farm road, size of f Ilization and total oper In house hold.	on etc) ïeld, shape)
2.Preparation of farm works	Make out the schedule and plan for land utilization table	Make out the crop cultivation method	Make out the machinery operation schedule
3.Mechanization plan	Make out the cultivation p table of each crop.	lan of object crop and	systematic mechanization
4.Examine of planning	Examine the coverage in calculation table.	Examine the working plan and required labor input	Examine the production cost

4-2-5. Precondition

Table 4-2-5. Precondition for Farm work system

Items		Precondition
1. Region and	farming area	Location and area
2. Managemen	nt system and its t target.	You must clear the following farmer's group such as full time farmer or individual farmer. Clear the improvement target of object crop and its management.
3. Cropping sy	ystem	Select crops. Plan cropping system, one or two, cropping system or mixed farming
4. Field condi	tion	Field size and shape. Soil conditions. Farm road etc.
5. Actual condition of farmers	Number of farm-house hold Total cultivated area Laborer available Owned total farm machinery	We must arrange and to investigate actual situation of number of farm house hold, total cultivated area, total labour, condition and availability of labour and total farm machinery in planning area.
-	ilable for buying nd its management.	At first, we must clear the cost calculation of machinery, capital available for buying machine, and management's fee etc.
7. Cultivation	method	Name of crop, Variety Planting pattern, Estimate yield per ha Covered area
8. Machinery	set	

Example:

- 1. Rice crop cultivation: Table 4-2-6 and -7. is an example of North Kanto plain area in Japan.
- 2. Other examples: Wheat: fm_5_1b .xls., Corn: fm_5_1c ., Potato: fm_5_1d ., Soybean: fm_5_1e .xls refer to Excel files.

Table 4-2-6. Mechanization Planning for Rice Transplanting Method in Paddy Field (Example)

1. Pre-condition

Name of crop	Variety	Plantin g pattern	Yield per ha	Cultiv ated area	Size of field and shape	Covere d area	Main farm machinery use
paddy rice	Akinish iki	rows 30 cm x 13 cm, 25.6 hills/m 2, 3 to 5 plants/ hill	(estimat e) 4,500 kg	Kita- Kanto plain area. paddy field	30 a (100 m x 30 m)	10 ha	46 P.S. tractor, 6 rows Rice Transplanter, 4 row type combine

See FS01R-Jm.xls

Table 4-2-7. Mechanization Planning for Rice Transplanting Method in Paddy Field (Example)

2. Table for operation

Items		Itivation standard		Operation	standard			ation ha (l	hours	Fuel	
Name of operation	Period o	\1	Prime mover	Name of farm Machinery	accuracy & method	Field capaci ty	Mac	Wo	Total	cons	sumpt on
		•				ha/h	h/ha		h/ha		L/h
Preparation of seed	5.14- 5.20	Seed 35 kg, salt 10 kg, Benlate-T 400 g, Sumithion 80 cc	Manual					2	1.90		
Nursery	5.20-6.25	5	Manual	1				2	37.50		<u> </u>
Tillage	6.12-6.19		Tractor	Rotary 1.8 m	depth 13 cm	0.267	3.74	1	3.74	D	6
Basal dressing fertilizer	6.12- 6.19	comp. fertilizer, (10,18,16) 700 kg	Tractor	Broadcaster 300 L		1.515	0.66	2	1.32	D	4.3
Puddling	6 20-6 28	3	Tractor	puddling harrow 2 width	.4 m	0.549	1.82	1	1.82	D	5.5
Transporting seedling	6.20-6.29)	Tractor	Trailer with seeding shelves	ng box	0.21	4.77	2	9.54	G	4
Rice transplanting	6.21-6.29)	Self- propel	Riding type 6 row transplanter	Rice	0.172	5.81	2	11.62	D	0.7
Herbicide application	6.26-7.3	Saturn M 30 kg	Manual	Granule spreader	*		2.28	1	2.28		
Top-dressing & spraying	7.5-7.10	ammonium sulfate 100 kg, Diazinon Granule 30 kg	Manual		mixed spra	ıy		1	2.62		
Pest & Disease of	ontrol/										
Rice skipper, Sheath blight	8.3-8.7	Dipterex 1.0 L Neo-Asozin 0.7 L	Tractor	Tractor mount typ levee nozzle, mixed spray	e sprayer,	1.852	0.54	6	3.24	D	3
						1.852	0.54	2	1.62	G	4
Stem borer Leaf hopper Leaf Blast	8.25- 8.29	Sumithion 1.5 L Bassa 1.0 L Validacim 1.5 L Kitazin 1.5 L	Tractor	Tractor mount typ levee nozzle, mixed spray	e sprayer,	1.235	0.81	6	4.86	D	3
						1.235	0.81	2	1.62		4
Top-dressing	8.10- 8.15	comp. fertilizer (17,0,16) 120 kg	Manual					1	6.00		
Water management	"6-9"		Manual	1				1	96.00		
Harvest/											
Harvesting & threshing	10.20-11	.5	Self- propel	Head feeding type combine	4 row	0.115	8.66	2	17.32	D	3.9
Transporting	10.20-11	.5	Truck	1 ton truck		0.654	1.53	2	3.06	G	4
Drying	10.20-11 Temperii	.6 ng (Circulated)	Motor	21 koku (3780L)	Moisture 21.3-14.09	6	34.5	2	9.56	K	2.9
Husking	10.21-11	.7	Motor	Husker roll width 76mm		0.24	4.17	3	12.50		
Rice straw turn over	10.23-11	.8	Tractor	Tedder & rake (3.0m width)		1	1	1	1.00	D	6.1
Rice straw gathering	10.24-11	.9	Tractor	Tedder & rake (3.0 m width)		0.909	1.1	1	1.10	D	5.5
Rice straw bale	10.24-11	.9	Tractor	Baler (1.4m width)		0.68	1.47	2	2.94	D	10.4
Total							74.21		232.63		

D: Diesel ,G: Gasoline, K: Kerosene

4-2-6. Planning table for farm mechanization

After you decide the precondition of planning, you can make farm mechanization planning table.

Table 4-2-8. Planning table of rice cultivation

	Farm work	T O	N	Main machine		Nw	Rate o	Rate of work		Working period		
No	Name	W	No	Name	M	NW	EFC	DC	DATES	DATEE	DWP	CA
					-	-	ha/h	ha/d	-	-	d	ha
1	Tillage	M	1	Tractor	1	1	0.286	1.829	8.Feb	18.Apr	70	93.4
2	Puddling	M	1	Tractor	1	1	0.110	0.703	20.Apr	19.May	30	15.4
3	Nursery	С	99	None	0	0	-	-	2.Apr	21.May	50	-
4	Trans-planting	M	4	Rice trans- planter	1	2	0.134	0.860	22.Apr	21.May	30	18.8
5	Caring crop	M	5	Power Weeder	1	1	0.072	0.396	2.Jun	21.Jul	50	11.9
6	Chemical application	M	6	Power Sprayer	1	3	0.529	2.923	3.Jul	22.Jul	20	35.1
7	Harvest-1	L	99	Corner by hand	0	1	1.500	8.289	12.Sep	11.Oct	30	149.1
8	Harvest-2	M	7	Head feeding combine	1	1	0.164	0.907	12.Sep	11.Oct	30	17.8
9	Drying	С	99	None	0	0	1	1	13.Sep	11.Nov	60	-
10	Husking	С	99	None	0	0	-	-	15.Sep	13.Nov	60	-
11	Water management	L	99	None	0	1	0.043	0.000	2.Apr	1.Oct	183	-

Where,

symbol	term	unit
TOW	Type of work: M= Machine, C= Contract, L= Manual	-
M, Nw	No. of machine set, workers	-
EFC	Effective Field Capacity	ha/h
DC	Daily Capacity	ha/d
DATES, -E	Starting date or Ending date	-

Refer to FS01R-J

Exercise 4-19.

4-2-7. Comparing of farm work systems

Compare and discuss on the several farm work systems: Table 4-2-9.

- (i) Work system name with crop
- (ii) Type of data: Experimental, Statistical, Reference etc.
- (iii) Region or country and Farm scale of the system
- (iv) Maximum workers available and Total man -hours per ha
- (v) Annual cost per ha at farm scale 1, 10, 20 ha and at coverage
- (vi) Sales amount of product
- (vii) Cost index at the farm scale (Cost performance)
- (viii) Sales per working hour (Labor productivity)
- (ix) Profit per ha of system
- (x) Break-even point

Table 4-2-9 Comparing of several farm work systems

			Α	Nw	MH	FC	VCa	TCa	PSa	CI	SH
o.	System	Type	ha	- ma x	h/ha	\$	\$/ha	\$/ha	\$/ha	-	\$/h
1	FS0m-J	Ref.	1	3	983	288	13,960	14,247	10,309	138	11
2	FS0a-J	Ref.	1	3	683	393	10,925	11,318	10,309	110	15
3	FS-R-S	Ref.	2	3	249	4,631	6,733	9,049	10,309	88	41
4	FS-R-L	Ref.	10	3	192	19,985	3,585	5,584	10,309	43	68
5	Rice	Stat.: 2000	1	3				9,925	9,895	100	
6	Rice	Stat.: 2000	10	3				6,463	9,895	65	
7	Wheat	Stat.: 1998	1	1				3,706	4,701	79	

Note: 1. FS0m-J: Manual farm work system estimated in Japan by references

2. FSOa-J: Animal farm work system estimated in Japan by references

Where,

symbol	term	unit
A	Farm scale of system	ha
Nw-max	Number of workers available	-
MH	Total Man-hours per ha	h/ha
FC	Annual fixed cost	\$
VCa	Variable cost per ha	\$/ha
TCa	Annual cost per ha at farm scale	\$/ha
PSa	Sales per ha	\$/ha
CI	Cost index (x100): = Cost per ha/ Sales per ha	-
SH	Sales per working hour	\$/h
PRa	Profit per ha of system	\$/ha

Refer fm-515.xls: Compare-system, bunken/NOUKI/Ag-cost1.xls

Exercise 4-20.

4-3. Exercise

Exercise 4-1. Modify the data of TE to as of normal field size

Exercise 4-2. Discuss the EFC of case study below.

		EFC (ha/h)	WC (h/ha)
By hand		0.0044	228.6
Animal drown	plow by ox	0.025	40.0
	plow by horse	0.0375	26.7
Power tiller	rotary (0.4m)	0.05	20.0
	rotary (0.6m)	0.08	13.3
Riding tractor	rotary (1.6m)	0.27	3.7

Exercise 4-3. Obtain the required capacity of machinery and the width of machine (Wt), when data are given in next table.

symbol	term	unit	rotary tillage
EFC	Effective Field Capacity	ha/h	
A	Area	h a	15
AWD	Available work days	d	12
Dn	Net work hours per day	h/d	6
Wt	Theoretical operation width	m	
Vt	Theoretical operation speed	km/h	2.0
fe	Field efficiency	in decimal	0.75

Exercise 4-4. How many machinery sets are necessary to next farm.

symbol	term	unit	exampl e
M	Number of machine set	-	
A	Area	ha	50
CAS	Coverage of one set	ha	13

Exercise 4-5.: How many tractors and implements are required for the following farm work by 35PS tractor (Area: A = 50 ha and Available net working hour: ANWH=250 h)

Farm work	Implement	Work capacity:		Required number
T dTIII WOTK	imprement	WC	operation: N	of implement
		h/ha	times	
Tillage	Rotary	5	1	
Harrow	Rotary	4	2	
Leveling	Tooth	1	2	
Levering	harrow	1	2	
Seeding	Grain drill	3	1	
Pressing	Roller	2	1	

Exercise 4-6.: List up works and machinery of your conventional farm.

(use FM-Plan-for_conventional.xls)

Exercise 4-7. Discuss the costs of tillage at farm scale of 1 ha.

Discuss how about the costs at 10ha farm scale.

Discuss how to improve share of them actually.

Use Table 4-1 1 Cost of Rotary tillage

Exercise 4-8. We have farm work system data of our theme experiment as following table. What and how farm work should be improved for more coverage.

Exercise 4-9. Discuss the idea and plan for more economical farm work system in case of 10ha farm scale.

	Farm work	Daily Capacity	No. of machine set	Working days	Rate of available day	work days	
		DC	M	DWP	ADR	AWD	CAS
No	Name	ha/d	-	d	%	d	h a
1	Tillage	1.83	1	70	73	51.1	93.5
2	Puddling	1.92	1	30	73	21.9	42.0
3	Transplanting	1.34	1	30	73	21.9	29.4
4	Caring crop	0.44	1	47	65	30.6	13.5
5	Chemical application	2.92	1	47	65	30.6	89.5
6	Harvest	0.33	1	47	65	30.6	10.1
7	Drying		1	47	65	30.6	1000.0

Exercise 4-10.

Obtain Coverage of plural works (CA_Wp), when Daily Capacity of farm work-1 (DC1) =1 ha/d, Daily Capacity of farm work-2 (DC2) =0.5 ha/d and Available work days (AWD) =50 d.

Exercise 4-11. When the farm work period schedule is given as following table, obtain the coverage of these farm work.

	←
	·
Work-I	←S1
Work-2	←
	←

 Where,
 Symbol
 term
 Work Capacity: WC

 S
 Total available working hour
 20

 S1
 Available working hour for work-1
 14
 DCa1 = 8.0

 S2
 Available working hour for work-2
 8
 DCa2 = 2.0

Exercise 4-12. Obtain Maximum number of workers, Total Man-hours per ha, Coverage of system, Annual total cost per ha at farm scale of 10 ha, and cost index of each work and at farm scale 10 ha in next table.

Assume, Sales per ha = 12,015 \$/ha

N o	Work	M	N w	МН	FC	VCa	CA	TC-10ha	CI-10ha
		-	-	h/ha	\$	\$/ha	h a	\$/ha	
1	Tillage	1	1	3.5	0	79	93	79	0.7
2	Puddling	1	1	3.3	1,350	74	42		
	Nursery				0	1,230	-		
3	Transplanting	1	2	9.5	4,050	100	29		
4	Caring crop	1	1	12.5	324	153	13	185	1.5
5	Chemical application	1	3	5.7	549	118	87	173	1.4
6	Harvest	1	2	33.3	4,500	330	6.5	780	6.5
7	Drying	0	0	0.0	0	865	-	865	7.2
8	Husking	0	0	0.0	0	288	-	288	2.4
9	Water manage	0	1	0.0	0	269	-	269	2.2
		m a	X	s u m	s u m	s u m	min	s u m	s u m
	Work system				10,773	3,506			

Where,

s y m b o l	term	unit
TOW	Type of work: M= Machine, C= Contract, L= Manual	-
M, Nw	No. of machine, workers	-
WC	Work capacity	h/ha
МН	Man-hours per ha	h/ha
FC	Annual fixed cost	\$
V C a	Variable cost per ha	\$/ha
CA	Covered area	h a
TC-10ha	Annual total cost per ha at farm scale of 10ha	\$/ha
CI	Cost index (x100): = Cost per ha/ Sales per ha	-

Exercise 4-13. Obtain the total profit and the profit per ha of a farm work system give in next table.

symbol	term	unit	Example
PSa	Sales per ha	\$/ha	12,015
PS	Total Sales at area = Farm scale	\$	
FC	Annual fixed cost	\$	10,773
A	Farm scale	ha	10.0
V C a	Effective Field Capacity	\$/ha	3,438
TCa	Cost per ha at area = Farm scale	\$/ha	
TC	Total Cost at area = Farm scale	\$	
PR	Total Profit	\$	
PRa	Profit per ha:	\$/ha	

Exercise 4-14. When annual operation area is larger than the coverage, we need to supply the additional machinery or worker, and machinery cost is calculated accordingly.

$$Msys = INT(Aa / CAS + 1)$$

 $FCa = FCs * Msys / Aa$

Where,

symbol	term	unit	Example
Msys	Number of machinery set of system	1	
Aa	Annual farm work area	h a	
INT	Function of getting integer	-	-
CAS	Coverage of one set	ha	10.1
FCa	Fixed cost per ha	\$/ha	
FCs	Annual fixed cost of one set	\$	4,500

Fill the blank columns of next table.

Annual farm work area	No. of set	Annual total fixed cost	Fixed cost per ha
Aa	Msys	FC	FCa
(ha)	-	\$	(\$/ha)
1	1	4,500	4,500
5			
10			
15			
20			
30			

Exercise 4-15. Obtain Annual Total fixed cost (FC) of the farm work system from next table of each farm work. Examine cost per ha (TCa) of them.

Variable cost per ha(VCa)=3,439\$/ha

	Annual fixed cost of each farm work(FC)						No.	o. Farm work system			m			
Aa	1	2	3	4	5	6	7	8	9	o f	FC	FCa	VCa	T C a
h a	\$ \$							set	\$	\$/ha	\$/ha	\$/ha		
1	0	1,350	4,050	324	549	4,500	0	0	0	1	10,773	10,773	3,439	14,212
5	0	1,350	4,050	324	549	4,500	0	0	0	1	10,773	2,155	3,439	5,593
10	0	1,350	4,050	324	549	4,500	0	0	0	1			3,439	
15	0	1,350	4,050	648	549	9,000	0	0	0	2			3,439	
20	0	1,350	4,050	648	549	9,000	0	0	0	2			3,439	
25	0	1,350	4,050	648	549	13,500	0	0	0	3			3,439	
30	0	1,350	8,100	972	549	13,500	0	0	0	3	24,471	816	3,439	4,254

Exercise 4-16 Obtain Annual total cost at farm scale 1, 10, 30 ha, Sales amount of product, Cost index at the farm scale, no. 2,3,4 in next table.

No	System	Туре	FC	V C a	A	T C - 1 h a	TC- 10ha	TC- 30ha	PSa
			\$	\$/ha	ha	\$/ha	\$/ha	\$/ha	\$/ha
1	FS01-J	TE	10,773	3,506	6.5	14,279	4,583	3,865	12,015
2	FS01-X	TE	10,000	3,000	10				12,000
3	FS01-Y	TE	12,000	2,500	20				12,000
4	FS01-Z	TE	15,000	2,000	30				12,000

Where,

s y m b o l	term	unit	1	2	3	4
A	Farm scale of system	h a	6.5	10	20	30
Nw-max	Number of workers available	-	3	3	3	3
ТМН	Total Man-hours per ha	h/ha	68	50	40	30
FC	Annual fixed cost	\$				
V C a	Variable cost per ha	\$/ha				
T C - *	Annual cost per ha at farm scale of *	\$/ha	-	-	-	-
PSa	Sales per ha	\$/ha				
PRa	Profit per ha	\$/ha	6,852			
Abp	Break-even point	h a	1.27	1.11	1.26	1.50
CI	Cost index (x100): = Cost / Sales	-	43			

Exercise 4-17. Obtain the break-even point of area, using next table.

symbol	term	unit	Example		
PSa	Sales per ha	\$/ha	12,015		
Abp	Break-even point of area	ha			
FC	Annual total fixed cost	\$	10,773		
VCa	Total variable cost per ha	\$/ha	3,439		

Exercise 4-18. Obtain Net Income of family farm, when Profit=2,600\$ and Labor Cost = 750\$.

Exercise 4-19. Discuss on coverage of each work on Table 4-2-8.

Exercise 4-20. Discuss on Man-hours per ha, Total cost per ha and Cost index on Table4-2-9.